



PARTS Bulletin

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Parts Bulletin #4 May 2016

To: All VSGA Distributors

Subject: GB Control Box for SPOA10

Ladies and Gentlemen,

In order to improve the user experience and reliability of our 2 post lift main switch in India Market, Rotary has designed GB control box for SPOA10.

For the lifts sold to India Market since Jan 2016, the GB control box has been applied and packed along with entire lift.

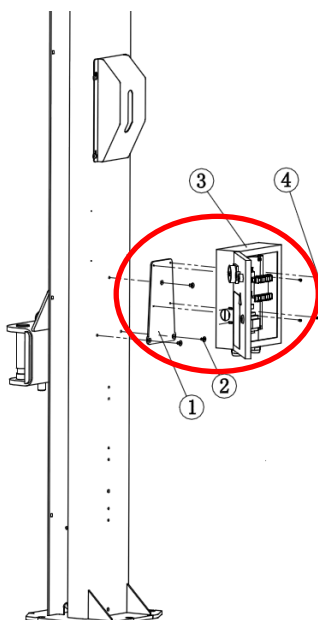
For the lifts before Jan 2016, if the customer wants to replace to GB control box, the lift will need extra components including GB control box kit and additional wires. A correct serial number is necessary for checking the height where new switch can be placed and send right length wires.

SPOA10 GB control box kit (Long code: 52.01.02.05.GB control box kit) contains parts as below:

No.	PART NO.	DISCRIPTION	QTY
1	SPOA10-4001	Mounting Bracket	1
2	40403	5/16"-18NC x 1/2" HHCS	3
3	GB-BZ-DQ2	24V Control Box Assembly	1
4	M5*16	PAN HD CRES	4

One additional 3.3m 2 cores wire will be included in the package for connecting the proximity switch and new control box. Another 2.6m 4 cores wire will also be included for connecting GB control box and motor.

New added parts can be seen in the following figure:



(Detail Installation information please check technical file: Installation Instruction on GB control box of SPOA10.)

Sincerely,

Luyao Huang
Technical Support Engineer
2016/6/3